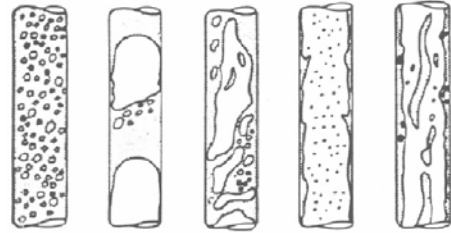


NTEC Module: Water Reactor  
Performance and Safety

Lecture 5: Introduction to two-phase flow  
G. F. Hewitt  
Imperial College London

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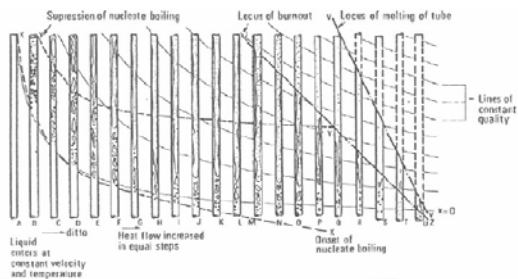
Two-phase flow regimes in vertical tubes



Bubble Flow      Slug or Plug Flow      Churn Flow      Annular Flow      Wispy Annular Flow

2

Forced convective boiling:  
Regions of boiling and flow



3

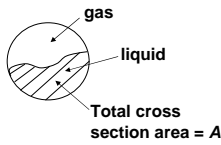
Introduction to nomenclature

New international nomenclature

- (i) Capital letters:  $M$ , mass  
 $V$ , volume  
 $Q$ , quantity of heat
- (ii) Dotted variables:  $\dot{M}$ , mass rate of flow  
 $\dot{V}$ , volume rate of flow
- (iii) Lower case variables:  $h$ , enthalpy  
 $c_p$ , specific heat } Specific (per unit mass)
- (iv) Lower case dotted variable:  $\dot{q}$ , heat flux (per unit area)  
 $\dot{m}$ , mass flux

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## Definitions of quantities



Total mass rate of flow =  $\dot{M}$

(Gas  $\dot{M}_G$ , Liquid  $\dot{M}_L$ )

Total mass rate of flow =  $\dot{V}$

(Gas  $\dot{V}_G$ , Liquid  $\dot{V}_L$ )

Mass flux =  $\frac{\dot{M}}{A} = \dot{m}$

Fraction of cross section occupied by gas phase ("void fraction") =  $\epsilon_G$

Fraction occupied by liquid phase (holdup) =  $\epsilon_L = (1 - \epsilon_G)$

"Superficial velocity":  $U = \frac{\dot{V}}{A}, U_G = \frac{\dot{V}_G}{A}, U_L = \frac{\dot{V}_L}{A}$

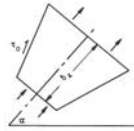
Velocities:  $u_G = \frac{U_G}{\epsilon_G}, u_L = \frac{U_L}{\epsilon_L}$

Slip ratio:  $S = \frac{u_G}{u_L}$

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## Basic equations:

### The homogeneous model: Introduction



Homogeneous flow model

- treats fluid as single fluid cf. single phase flow
- assumes equal velocities for two phases

Homogeneous density

$$\rho_H = \frac{\dot{M}}{\dot{V}} = \frac{\dot{m}A}{\frac{\dot{m}Ax}{\rho_G} + \frac{\dot{m}A(1-x)}{\rho_L}}$$

$$= \frac{\rho_L \rho_G}{x\rho_L + (1-x)\rho_G}$$

Void fraction:

$$\epsilon_G = \frac{\dot{V}_G}{\dot{V}} = \frac{x}{x + (1-x)\rho_G/\rho_L}$$

Slip ratio:

$$S = u_G/u_L = 1$$

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## Basic equations:

### Homogeneous continuity (mass) equation

For channel element (Slide 5)

$$\text{Rate of creation of mass} = 0 = \text{Mass outflow rate} - \text{Mass inflow rate} + \text{Mass storage rate}$$

$$0 = \left[ U \rho_H A + \delta z \frac{\partial}{\partial z} (U \rho_H A) \right] - U \rho_H A + A \delta z \frac{\partial \rho_H}{\partial t}$$

$U$  = total volume flux

Rearranging gives:

$$\frac{\partial}{\partial z} (U \rho_H A) + A \frac{\partial \rho_H}{\partial t} = 0$$

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## Basic equations:

### Homogeneous momentum equation

Rate of creation of momentum = Momentum outflow rate - Momentum inflow rate + Momentum storage rate

$$= \left[ \dot{m}UA + \delta z \frac{\partial}{\partial z} (\dot{m}UA) \right] - \dot{m}UA + \frac{\partial}{\partial t} (\dot{m}A\delta z)$$

= sum of forces on element

= sum of forces to pressure gradient, gravity and wall shear

$$= pA - \left( pA + \delta z A \frac{\partial p}{\partial z} \right) - g\rho_H A \delta z \sin \alpha - \tau_w \delta z P$$

$p$  = fluid pressure (assumed constant over cross section);

$P$  = channel periphery;  $U = \frac{\dot{m}}{\rho_H}$

Rearranging gives homogeneous momentum equation:

$$\frac{\partial \dot{m}}{\partial t} + \frac{1}{A} \frac{\partial (\dot{m}^2 A / \rho_H)}{\partial z} = - \frac{\partial p}{\partial z} - g\rho_H \sin \alpha - \frac{\tau_w P}{A}$$

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**Basic equations:  
Homogeneous energy equation**

Rate of creation of energy = 0 = Energy outflow rate - Energy Inflow rate + Energy storage rate

$$0 = \left[ UA\rho_H e + \delta z \frac{\partial}{\partial z} (UA\rho_H e) \right] - \left[ UA\rho_H e + (\dot{q}P + \dot{q}_v A) \delta z \right] + \left[ A\delta z \frac{\partial}{\partial t} \left( \rho_H \mu + \frac{U^2 \rho_H}{2} \right) \right]$$

$e$  = energy convected per unit mass of fluid =  $h + \frac{U^2}{2} + gz \sin \alpha$

$h$  = enthalpy =  $\mu + \frac{p}{\rho_H}$

$\mu$  = internal energy of fluid

$\dot{q}$  = wall heat flux

$\dot{q}_v$  = volumetric heat generation rate

Rearranging gives homogeneous energy equation:

$$\rho_H \left( \frac{\partial e}{\partial t} + U \frac{\partial e}{\partial z} \right) = \frac{\dot{q}P}{A} + \dot{q}_v + \frac{\partial p}{\partial t}$$

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**Homogeneous model:  
Components of pressure gradient**

Homogeneous momentum equation (Slide 8)

$$\frac{\partial \dot{m}}{\partial t} + \frac{1}{A} \frac{\partial (\dot{m}^2 A / \rho_H)}{\partial z} = - \frac{\partial p}{\partial z} - g \rho_H \sin \alpha - \frac{\tau_o P}{A}$$

For constant cross section and steady flow

$$- \frac{\partial p}{\partial z} = \frac{\tau_o P}{A} + \dot{m}^2 \frac{d}{dz} \left[ \frac{1}{\rho_H} \right] + g \rho_H \sin \alpha$$

Total
Frictional
Acceleration
Gravitational

$$- \frac{dp}{dz} = - \frac{dp_f}{dz} - \frac{dp_a}{dz} - \frac{dp_g}{dz}$$

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**Frictional pressure drop calculation:  
Homogeneous model**

From slide 9

$$- \frac{dp_f}{dz} = \frac{\tau_o P}{A} \quad \left( \frac{P}{A} = \frac{\pi D}{\pi D^2 / 4} = \frac{4}{D} \right)$$

for round tubes

Define  $f_{TP}$  from

$$f_{TP} = \frac{\tau_o}{1/2 (\dot{m}^2 / \rho_H^2) \rho_H}$$

Hence

$$- \frac{dp_f}{dz} = \frac{2 f_{TP} \dot{m}^2}{D \rho_H}, \quad \rho_H = \frac{\rho_G \rho_L}{x \rho_L + (1-x) \rho_G}$$

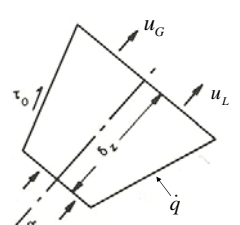
$f_{TP} = f_H(\text{Re}_{TP})$  from standard curves

$\text{Re}_{TP} = \frac{\dot{m} D}{\eta_{TP}}, \quad \frac{1}{\eta_{TP}} = \frac{x}{\eta_G} + \frac{(1-x)}{\eta_L}$  (McAdams et al., 1942)

(usually very poor predictions)

McAdams et al.,  
TASME 64, 11  
193 (1942)

**Basic equations:  
Separated flow model: Introduction**



Two fluids flow in separate regions each with a given but unequal velocity:  
Thus:  $u_G \neq u_L, S \neq 1$

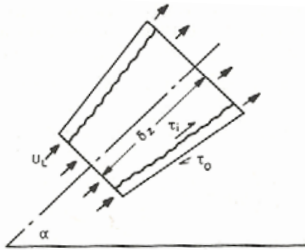
Mean fluid density in element:  
 $\rho_{TP} = \rho_L (1 - \epsilon_G) + \rho_G \epsilon_G$

Void fraction / slip ratio relationship:  
 $\epsilon_G = \frac{x}{x + S(1-x) \rho_G / \rho_L}$

$x$  = quality  
(fraction of mass flow flowing as vapour)

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**Basic equations:**  
**Balance element for Separated flow model**



- Separated flow model (six equation model). Main features:
- Two flow regions
  - Continuity, momentum and (energy) balances written
  - Equations written for each phase
  - Equations may be summed to give overall balances.

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**Conservation equations:**  
**Continuity equation for the liquid phase**

Rate of creation of mass = 0 = mass outflow rate – mass in flow rate + mass storage rate

$$\left\{ \begin{aligned} & \rho_L (1 - \varepsilon_G) u_L A + \delta z \frac{\partial}{\partial z} [\rho_L (1 - \varepsilon_G) u_L A] \quad (\text{outflow}) \\ & - \rho_L (1 - \varepsilon_G) u_L A \quad (\text{inflow}) \\ & + \frac{\partial}{\partial t} [\rho_L (1 - \varepsilon_G) A \delta z] \quad (\text{storage}) \end{aligned} \right\} = 0$$

- $\varepsilon_G$  = void fraction
- $u_L$  = liquid phase velocity
- $A$  = cross sectional area
- $\dot{m}_e$  = rate of conversion of liquid to vapour per unit length

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**Conservation equations:**  
**Continuity equation for the gas phase**

Rate of creation of mass = 0 = mass outflow rate – mass in flow rate + mass storage rate

$$\left\{ \begin{aligned} & \rho_G \varepsilon_G u_G A + \delta z \frac{\partial}{\partial z} [\rho_G \varepsilon_G u_G A] \quad (\text{outflow}) \\ & - \rho_G \varepsilon_G u_G A - \dot{m}_e \delta z \quad (\text{inflow}) \\ & + \frac{\partial}{\partial t} [\rho_G \varepsilon_G A \delta z] \quad (\text{storage}) \end{aligned} \right\} = 0$$

- $\varepsilon_G$  = void fraction
- $u_L$  = liquid phase velocity
- $A$  = cross sectional area
- $\dot{m}_e$  = rate of conversion of liquid to vapour per unit length

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**Conservation equations:**  
**Continuity equation: Liquid, gas, combined**

Simplifying from previous slide gives liquid phase continuity equation:

$$\frac{\partial}{\partial t} [\rho_L (1 - \varepsilon_G) A] + \frac{\partial}{\partial z} [\rho_L u_L (1 - \varepsilon_G) A] = -\dot{m}_e$$

Similarly for gas phase:

$$\frac{\partial}{\partial t} [\rho_G \varepsilon_G A] + \frac{\partial}{\partial z} [\rho_G \varepsilon_G u_G A] = \dot{m}_e$$

Adding the equations and noting that:

$$\dot{m} = \rho_L u_L (1 - \varepsilon_G) + \rho_G \varepsilon_G u_G$$

We have:

$$\frac{\partial}{\partial t} [\rho_{TP} A] + \frac{\partial}{\partial z} [\dot{m} A] = 0$$

$$\rho_{TP} = \varepsilon_G \rho_G + (1 - \varepsilon_G) \rho_L$$

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Conservation equations:  
Momentum equation for liquid phase

Rate of creation of momentum = Momentum outflow rate - Momentum inflow rate + Momentum storage rate  
= Sum of forces acting on control volume (next slide)

$$= \left[ \dot{M}_L u_L + \delta z \frac{\partial}{\partial z} (\dot{M}_L u_L) \right] - \dot{M}_L u_L + \frac{\partial}{\partial t} [u_L \rho_L (1 - \varepsilon_G) A \delta z]$$

$$= \delta z \left\{ \frac{\partial}{\partial z} [u_L^2 \rho_L (1 - \varepsilon_G) A] + \frac{\partial}{\partial t} [u_L \rho_L (1 - \varepsilon_G) A] \right\}$$

(since  $\dot{M}_L = u_L \rho_L (1 - \varepsilon_G) A$ )

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Momentum equation for liquid phase:

Foces on element of fluid

$$p(1 - \varepsilon_G) A - \left\{ p(1 - \varepsilon_G) A + \delta z \frac{\partial}{\partial z} [p(1 - \varepsilon_G) A] \right\}$$

(Net pressure force on ends of element)

$$- \left\{ -p \delta z \frac{\partial}{\partial z} [(1 - \varepsilon_G) A] \right\}$$

(Pressure force on resolved area of sloping liquid surface)

$$-g \rho_L (1 - \varepsilon_G) A \delta z \sin \alpha$$

(gravitational force)

$\tau_w$  = wall shear stress

$$-\tau_w P \delta z + \tau_i P_i \delta z$$

(shear forces)

$\tau_i$  = interfacial shear stress

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Momentum equation for liquid phase:  
Equating momentum creation with forces

$$-(1 - \varepsilon_G) \frac{\partial p}{\partial z} - \rho_L g (1 - \varepsilon_G) \sin \alpha - \frac{\tau_w P}{A} + \frac{\tau_i P_i}{A}$$

$$= \frac{\partial}{\partial t} [\rho_L u_L (1 - \varepsilon_G)] + \frac{1}{A} \frac{\partial}{\partial z} [\rho_L A u_L^2 (1 - \varepsilon_G)]$$

Steady state, constant area duct

$$-(1 - \varepsilon_G) \frac{dp}{dz} - \rho_L g (1 - \varepsilon_G) \sin \alpha - \frac{\tau_w P}{A} + \frac{\tau_i P_i}{A}$$

$$= \frac{d}{dz} [\rho_L u_L^2 (1 - \varepsilon_G)]$$

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Momentum equation for gas phase:  
(Similar derivation to that for liquid)

$$-\varepsilon_G \frac{\partial p}{\partial z} - g \rho_G \varepsilon_G \sin \alpha - \frac{\tau_i P_i}{A} =$$

$$\frac{\partial}{\partial t} (\rho_G \varepsilon_G u_G) + \frac{1}{A} \frac{\partial}{\partial z} (\rho_G A \varepsilon_G u_G^2)$$

Steady state, constant area duct:

$$-\varepsilon_G \frac{\partial p}{\partial z} - g \rho_G \varepsilon_G \sin \alpha - \frac{\tau_i P_i}{A} = \frac{\partial}{\partial z} (\rho_G \varepsilon_G u_G^2)$$

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## Mixture momentum equation

Adding the liquid (slide 19) and gas (slide 20) momentum equations we have:

$$\begin{aligned} -\frac{\partial p}{\partial z} - g \rho_{TP} \sin \alpha - \frac{\tau_o P}{A} \\ = \frac{\partial}{\partial t} [\rho_L u_L (1 - \varepsilon_G) + \rho_G u_G \varepsilon_G] \\ + \frac{1}{A} \frac{\partial}{\partial z} [\rho_L A u_L^2 (1 - \varepsilon_G) + \rho_G A \varepsilon_G u_G^2] \end{aligned}$$

$$\rho_{TP} = \varepsilon_G \rho_G + (1 - \varepsilon_G) \rho_L$$

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## Mixture momentum equation: Alternative form

Putting:

$$\dot{m} = \rho_L u_L (1 - \varepsilon_G) + \rho_G \varepsilon_G u_G$$

$$u_L = \dot{m} (1 - x) / \rho_L (1 - \varepsilon_G)$$

$$u_G = \dot{m} x / \rho_G \varepsilon_G$$

Gives mixture momentum equation in form:

$$-\frac{\partial p}{\partial z} - g \rho_{TP} \sin \alpha - \frac{\tau_o P}{A} = \frac{\partial \dot{m}}{\partial t} + \frac{1}{A} \frac{\partial}{\partial z} \left\{ \dot{m}^2 A \left[ \frac{(1-x)^2}{\rho_L (1-\varepsilon_G)} + \frac{x^2}{\rho_G \varepsilon_G} \right] \right\}$$

For steady state flow in a duct of constant A:

$$-\frac{\partial p}{\partial z} = \frac{\tau_o P}{A} + \dot{m}^2 \frac{\partial}{\partial z} \left\{ \left[ \frac{(1-x)^2}{\rho_L (1-\varepsilon_G)} + \frac{x^2}{\rho_G \varepsilon_G} \right] \right\} + g \rho_{TP} \sin \alpha$$

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## Combined conservation equations for separated flows

Continuity:

$$\frac{\partial}{\partial t} [\rho_{TP} A] + \frac{\partial}{\partial z} [\dot{m} A] = 0 \quad [\rho_{TP} = \varepsilon_G \rho_G + (1 - \varepsilon_G) \rho_L]$$

Momentum:

$$\begin{aligned} -\frac{\partial p}{\partial z} - g \rho_{TP} \sin \alpha - \frac{\tau_o P}{A} \\ = \frac{\partial \dot{m}}{\partial t} + \frac{1}{A} \frac{\partial}{\partial z} \left[ \dot{m}^2 A \left[ \frac{(1-x)^2}{\rho_L (1-\varepsilon_G)} + \frac{x^2}{\rho_G \varepsilon_G} \right] \right] \end{aligned}$$

Energy:

$$\begin{aligned} A \frac{\partial}{\partial t} [\rho_L h_L (1 - \varepsilon_G) + \rho_G h_G \varepsilon_G] + \frac{\partial}{\partial z} \{ \dot{m} A [(1-x) h_L + x h_G] \} \\ = \dot{q} P + \dot{q}_c A - \frac{\partial}{\partial z} \left\{ \frac{\dot{m}^3 A}{2} \left[ \frac{(1-x)^3}{\rho_L^2 (1-\varepsilon_G)^2} + \frac{x^3}{\rho_G^2 \varepsilon_G^2} \right] \right\} + A \frac{\partial p}{\partial t} \end{aligned}$$

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## Correlations for steady state channel flows (constant cross section)

HOMOGENEOUS MODEL  $\rightarrow \tau_o$  correlation

$$\begin{aligned} -\frac{dp}{dz} &= \frac{\tau_o P}{A} + \frac{d(\dot{m}^2 / \rho_H)}{dz} + g \rho_H \sin \alpha \\ &\quad \uparrow \quad \quad \quad \uparrow \quad \quad \quad \uparrow \\ &\quad \text{Friction} \quad \quad \text{Acceleration} \quad \quad \text{Gravity} \\ -\frac{dp}{dz} &= \frac{\tau_o P}{A} + \dot{m}^2 \frac{d}{dz} \left[ \frac{(1-x)^2}{\rho_L (1-\varepsilon_G)} + \frac{x^2}{\rho_G \varepsilon_G} \right] + g \rho_{TP} \sin \alpha \end{aligned}$$

SEPARATED FLOW MODEL  $\rightarrow \tau_o$  and  $\varepsilon_G$  correlation

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## Frictional pressure gradient

Frictional pressure gradient in a round tube:

$$-\frac{dp_f}{dz} = \frac{\tau_o P}{A} = \frac{\tau_o(\pi D)}{\pi D^2/4} = \frac{4\tau_o}{D}$$

Pressure drop multipliers:

$$-\frac{dp_f}{dz} = -\phi_G^2 \left( \frac{dp_f}{dz} \right)_G = -\frac{\phi_G^2 x^2 \dot{m}^2}{\rho_G D} f_G$$

$$-\frac{dp_f}{dz} = -\phi_{GO}^2 \left( \frac{dp_f}{dz} \right)_{GO} = -\frac{\phi_{GO}^2 2\dot{m}^2}{\rho_G D} f_{GO}$$

$$-\frac{dp_f}{dz} = -\phi_L^2 \left( \frac{dp_f}{dz} \right)_L = -\frac{\phi_L^2 2\dot{m}^2 (1-x)^2}{\rho_L D} f_L$$

$$-\frac{dp_f}{dz} = -\phi_{LO}^2 \left( \frac{dp_f}{dz} \right)_{LO} = -\frac{\phi_{LO}^2 2\dot{m}^2}{\rho_L D} f_{LO}$$

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## Gravitational pressure gradient

Gravitational component of pressure gradient given by:

$$-\frac{dp_g}{dz} = g \rho_{TP} = g[\rho_L(1-\epsilon_G) + \rho_G \epsilon_G]$$

Definition of slip ratio:

$$S = \frac{u_G}{u_L} = \frac{x(1-\epsilon_G)\rho_L}{(1-x)\epsilon_G\rho_G}$$

Void fraction/slip ratio relationship:

$$\epsilon_G = \frac{x}{x + S(1-x)\rho_G/\rho_L}$$

Void fraction in homogeneous flow:

$$\epsilon_G = \frac{U_G}{U_G + U_L} = \frac{x\rho_L}{x\rho_L + (1-x)\rho_G} = \beta$$

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## Typical correlation for void fraction (Premoli et al , 1971)

$$S = 1 + E_1 \left( \frac{Y}{1 + YE_2} - YE_2 \right)$$

where

$$Y = \frac{\beta}{1-\beta} = \left( \frac{x}{1-x} \right) \frac{\rho_L}{\rho_G}$$

$$Re = \frac{\dot{m}D}{\eta_L}$$

$$We = \frac{\dot{m}^2 D}{\sigma \rho_L}$$

Parameters  $E_1$  and  $E_2$  are given by

$$E_1 = 1.578 Re^{-0.19} \left( \frac{\rho_L}{\rho_G} \right)^{0.22}$$

$$E_2 = 0.0273 We Re^{-0.51} \left( \frac{\rho_L}{\rho_G} \right)^{-0.08}$$

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## Typical correlation for friction: Freidel, 1979

$$\phi_{LO}^2 = E + \frac{3.24 FH}{Fr^{0.045} We^{0.035}}$$

$$E = (1-x)^2 + x^2 \left[ \frac{\rho_L f_{GO}}{\rho_G f_{LO}} \right]$$

$$We = \frac{\dot{m}^2 D}{\rho_{TP} \sigma}$$

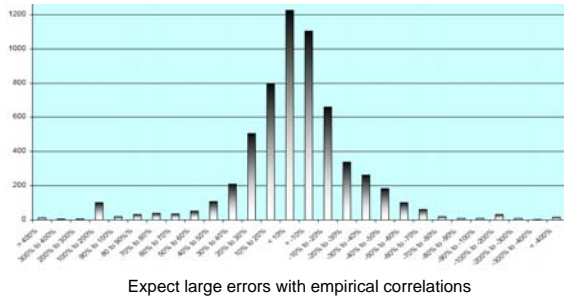
$$F = x^{0.78} (1-x)^{0.24}$$

$$H = \left( \frac{\rho_L}{\rho_G} \right)^{0.91} \left( \frac{\eta_G}{\eta_L} \right)^{0.19} \left[ 1 - \frac{\eta_G}{\eta_L} \right]^{0.7}$$

$$\rho_{TP} = \left[ \frac{x}{\rho_G} + \frac{(1-x)}{\rho_L} \right]^{-1}$$

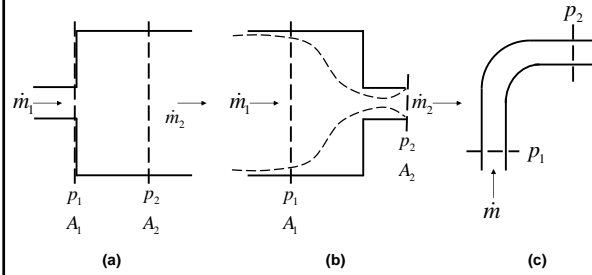
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### Distribution of errors for Combination: Premoli et al (1971)/Freidel (1979)



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### Pressure drop in singularities: Typical types of singularity



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### Pressure drop in singularities:

#### Homogeneous model for singular pressure drops

Sudden enlargement

$$p_2 - p_1 = \frac{\dot{m}_1^2 \sigma (1 - \sigma) \psi_H}{\rho_L}$$

90° bend

$$p_1 - p_2 = k_b \left[ \frac{\dot{m}^2}{2\rho_L} \right] \psi_H$$

Sudden contraction

$$p_1 - p_2 = \frac{\dot{m}_2^2}{2\rho_L} \left[ \left( \frac{1}{C_c} - 1 \right)^2 + 1 - \frac{1}{\sigma^2} \right] \psi_H$$

$k_b \approx 0.15$

Homogeneous multiplier

$$\psi_H = \left[ 1 + x \left( \frac{\rho_L}{\rho_G} - 1 \right) \right]$$

$$\sigma = \frac{A_2}{A_1}, C_c = \text{contraction coefficient}$$

$$C_c = \frac{1}{0.639 \left[ 1 - \left( \frac{1}{\sigma} \right) \right]^{1/2} - 1} \quad (\text{Chisholm})$$

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### Phenomenological approach: General principles

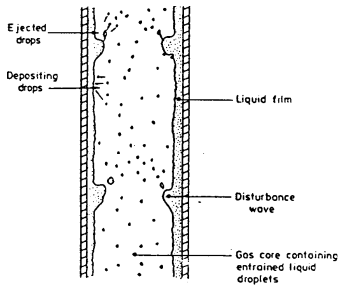
#### Stages:

- (1) Identify the type of interfacial distribution – i.e. FLOW REGIME
- (2) Observe detailed phenomena and make appropriate measurements.
- (3) Construct physical models of theoretical or semi-theoretical type to describe the phenomena.
- (4) Integrate the local models to achieve a complete system description.

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### Phenomenological approach: Example: Annular flow I

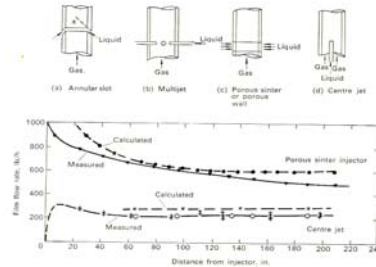


#### PREDICTION PROBLEMS

- Liquid film behaviour
- Liquid deposition and entrainment
- Interfacial friction (waves)
- Effect of heat flux on local phenomena

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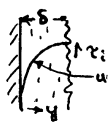
### Phenomenological approach: Example: Annular flow II



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### Phenomenological approach: Example: Annular flow III

#### 1. TRIANGULAR RELATIONSHIP



- Calculate  $\tau = (y, \tau_i)$
- Calculate  $u = (u(y))$
- Calculate  $\dot{m}_{LF} = \frac{4}{\pi d^2} \int_0^\delta \pi(d-y)\rho$
- Establish "triangular relationship"
- $\dot{m}_{LF} = \dot{m}_{LF}(\delta, \tau_i) = \dot{m}_{LF}(\delta, dp/dz)$

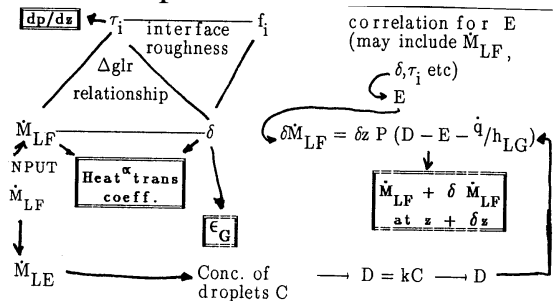
#### 2. INTERFACIAL ROUGHNESS



Effective roughness ( $\epsilon$ ) or friction factor ( $f_i$ ) of interface function of  $\delta/d$  ("Geometrical similarity")

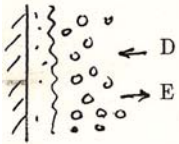
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### Phenomenological approach: Example: Annular flow IV



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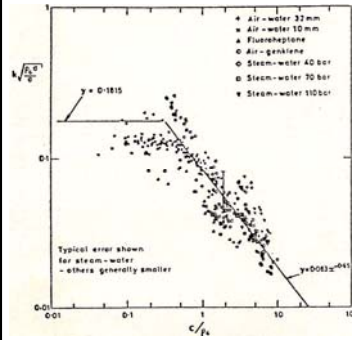
Phenomenological approach:  
Example: Annular flow V



Equilibrium flow  
 $D = E$   
Non-equilibrium flow  
 $D \neq E$   
 $\therefore$  correlation for both required

Usual form:  
 $D = kC$   
 $k$  = deposition mass transfer coefficient (m/s)  
 $C$  = Homogeneous concentration of drops in core ( $\text{kg/m}^3$ )

Phenomenological approach: Annular flow VI  
Correlation for deposition rate



Correlation

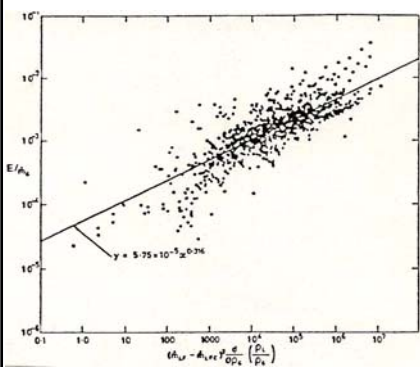
$$k \sqrt{\frac{\rho_G^d}{\sigma}} = 0.18 \quad \text{if } C/\rho_G < 0.3$$

$$k \sqrt{\frac{\rho_G^d}{\sigma}} = 0.83 (C/\rho_G)^{0.4} \quad \text{if } C/\rho_G > 0.3$$

$D = kC$

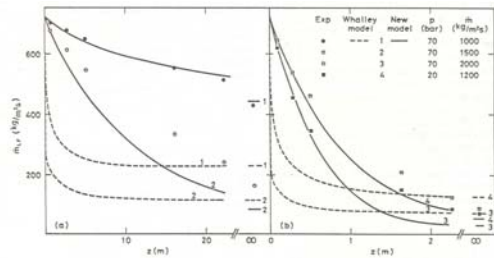
See Hewitt, Invited Lecture, ASME 1990, Winter Annual Meeting, Dallas<sup>18</sup>

Phenomenological approach: Annular flow VII  
Correlation for entrainment rate



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Phenomenological approach:  
Example: Annular flow V



Prediction of Nigmatulin (1978) high pressure film flow data (Hewitt & Govan, 1990)

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